

# Work Order ID 119282

Wednesday, May 14, 2014 1:07:43 PM

**\*119282\***

Page 1

Item ID: D3385-3 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Hinge  
 Start Date: 5/21/2014 Start Qty: 40.00 **\*40\*** Cust Item ID:  
 Required Date: 5/21/2014 Req'd Qty: 40.00 **\*40\*** Customer:  
 Reference:

Approvals: Process Plan: CZ Date: 14/05/14 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3385	Rev B								

100 PURCHASING 0.00  
**\*100\***  
 Purchasing Memo 0.00  
 Purchasing Issue P/O: 24215 For D3385-3 Hinge P/N: 098-044 Possible  
 Supplier: Spaenaur Conformation of Parts Specification sheet is required

CZ 14/05/14 40

110 Receive & Inspect for Damage & Mat'l Certs 0.00  
**\*110\***  
 Packaging Memo 0.00  
 Packaging Ensure Conformation of Parts Specification sheet is attached

P 14/05/14 (40)

120 QC6- Inspect dimensions to drawing 0.00  
**\*120\***  
 QC Memo 0.00  
 Quality Control

return to sender for credit  
e-mail attach

PTO  
40 pcs CZ 14/05/14

**Work Order ID 119282****\*119282\***

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Wednesday, May 14, 2014 1:07:43 PM

Item ID: D3385-3

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Hinge

Start Date: 5/21/2014 Start Qty: 40.00

**\*40\***

Cust Item ID:

Required Date: 5/21/2014 Req'd Qty: 40.00

**\*40\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

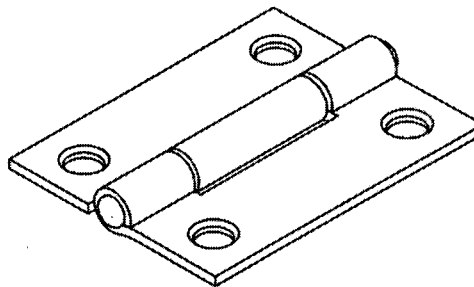
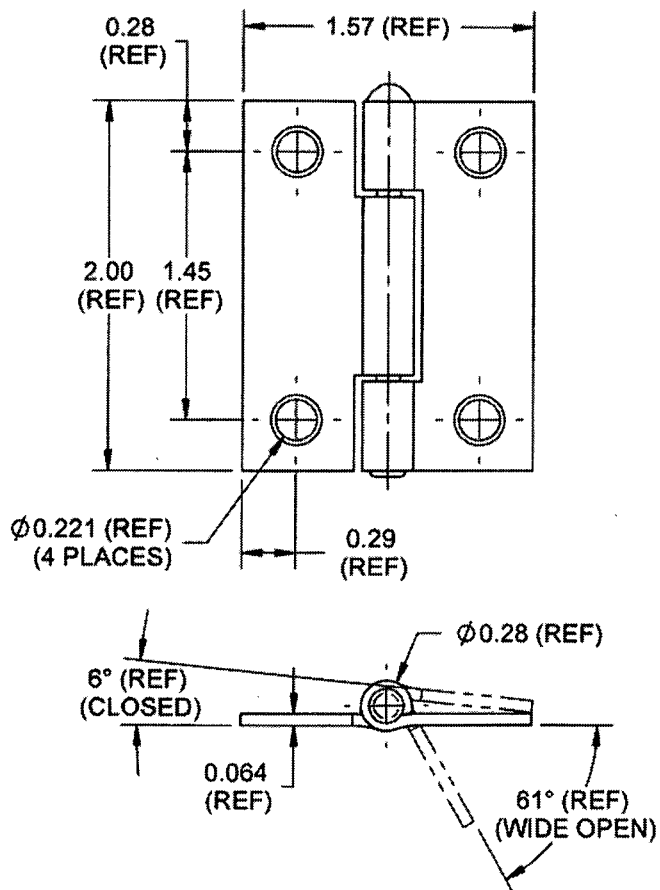
mf  
14-5-26



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3385	REV. B SHEET 2 OF 2
DATE 05.03.21		TITLE HINGE	SCALE 1:1

RELEASED  
*[Signature]*  
05/04/28

## SPECIFICATION CONTROL DRAWING



02/14/05/14

W10:119282

### D3385-3 HINGE

#### NOTES:

- 1) POSSIBLE SUPPLIER: SPAENAUR, P/N 098-044, ZINC PLATED FINISH
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO24215**

Purchase Order Date 5/14/2014

PO Print Date 5/14/2014

Page Number 1 of 1

From :  
ASKINS INDUSTRIAL  
-52 ANTARES DRIVE  
PEPEAN, ON K2E 7Z1  
A

VC-HAS001

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
C214/05/14

Contact Name  
Vendor Phone 613 723 8800

Ship To Contact

Ship To Phone

Ship Via: Dicom

Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
098-044	Inventory	5/21/2014 Yes 5/21/2014		40.00 Each	\$7.00	\$280.00

AS PER DWG D3385 REV.B  
3119282

Line Total: \$280.00

PO Total: \$280.00

C2

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

HASKINS INDUSTRIAL INC.  
5-52 ANTARES DRIVE

\*\*\* B A C K O R D E R \*\*\*

Order # 1253583.

Order Date 05/14/14

NEPEAN, ONTARIO K2E 7Z1  
TEL (613)723-8800 FAX (613)723-8806

Page 1 of

Sold To: DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY  
ON  
K6A 1K7

Ship To: DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY  
ON  
K6A 1K7

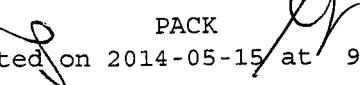
Cust Phone #	Warehouse	F.O.B.	Taken By
	OTTAWA	DEST	Sylvie 613-723-8

Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms
05168	24215	05/15/14	1253583.00	PL	DICOM	NET 30

Ln#	Bin #	Order UM	Ship	B/O	Product	Description
1		40 EA	40		SP1X1	098-044 2 X 1-1/2 HINGE

PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
  2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
  3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
- CL= QTY NOT SHIPPED WAS CANCELLED  
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL  PACK DATE 5/15/14  
Printed on 2014-05-15 at 9:23

## Chantal Lavoie

---

**From:** Sylvie Lobsinger <slobsinger@haskinsindustrial.com>  
**Sent:** Tuesday, May 20, 2014 2:39 PM  
**To:** Chantal Lavoie  
**Subject:** RE: Acknowledgement # 1253583

Hi Chantal

No you don't once you send them back to me I will take care of the credit and email you all the documents

Cheers

Just send them back to my attention

-----Original Message-----

From: Chantal Lavoie [<mailto:clavoie@dartaero.com>]  
Sent: May-20-14 2:35 PM  
To: Sylvie Lobsinger  
Subject: RE: Acknowledgement # 1253583

Thank you Sylvie,  
Would I need a RMA #.  
Chantal

-----Original Message-----

From: Sylvie Lobsinger [<mailto:slobsinger@haskinsindustrial.com>]  
Sent: Tuesday, May 20, 2014 1:58 PM  
To: Chantal Lavoie  
Subject: RE: Acknowledgement # 1253583

Hi Chantal,

Spae Naur advised they have made changes to the part, you can send them back to us, they asked that the freight cost be covered by your company

Sorry for the inconvenience

Regards

Sylvie

-----Original Message-----

From: Chantal Lavoie [<mailto:clavoie@dartaero.com>]  
Sent: May-20-14 9:30 AM  
To: Sylvie Lobsinger  
Subject: RE: Acknowledgement # 1253583

Hi Sylvie,

Would it be possible to return these to Spaenaur. I think that the part change over the years they are not the same the hole don't line up.

Thanks

Chantal

-----Original Message-----

From: Sylvie Lobsinger [<mailto:slobsinger@haskinsindustrial.com>]

Sent: Wednesday, May 14, 2014 2:44 PM

To: Chantal Lavoie

Subject: Acknowledgement # 1253583

Hi Chantal

Thank you for the order

Sylvie